

Work Order ID 150885

Friday, September 09, 2016 7:27:36 AM

Page 1

Item ID: D3595-200-300

Revision ID:

Item Name: Rubber Cushion 2.00" wide x 3.00" Long

Start Date: 9/9/2016 Start Qty: 50.00

Required Date: 9/12/2016 Req'd Qty: 50.00

Reference:

Approvals: Process Plan:

QC:

DAS
21
9-89

Date: SEP 09 2016 Tooling:

Date: SPC (Y/N):

N900040100

Cust Item ID:

Customer:

Setup Start *NS1*

Stop *NS2*

Run Start *NR1*

Stop *NR2*

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3595

Rev A

100

0.00

100

Waterjet

FLOW CNC Waterjet

FLOW WATER JET

Memo

0.17

1-Cut as per Dwg D3595 Dwg Rev: A Prog Rev: A 2-
Debur if necessary

SO

PR 16/09/09

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Quality Control

Memo

0.08

SO

PR 16/09/09

120

QC8- Inspect parts - second check

0.00

120

QC

Quality Control

Memo

0.17

(SO)

DAS
38
9-89
SEP 09 2016

Work Order ID 150885

Friday, September 09, 2016 7:27:37 AM

150885

Page 2

Item ID: D3595-200-300

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Rubber Cushion 2.00" wide x 3.00" Long

Start Date: 9/9/2016 Start Qty: 50.00

50

Cust Item ID:

Required Date: 9/12/2016 Req'd Qty: 50.00

50

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: **5416**

0.00

130

Packaging

Memo

0.08

Packaging

50

SEP 09 2016

**DAS
6
9-89**

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.83

**DAS
21
9-89**

SEP 09 2016

Quality Control

**DAS
21
9-89**

SEP 09 2016

Picklist Print

Friday, September 09, 2016 7:27:42 AM

Page 1
1

Work Order ID: 150885

150885

Parent Item: D3595-200-300

D3595-200-300

Parent Item Name: Rubber Cushion 2.00" wide x 3.00" Long

Start Date: 9/9/2016

Required Date: 9/12/2016

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP Rev:A New Issue 08-05-14 DD Verified By:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO80S.125		Purchased	No			110	sf	367.0185	0.0206	1.03			
									**				
MNEO80S 125													
NEOPRENE SHEET 0.125													

PR 16/09/09

Location

Loc Qty

Loc Code

MAT052

367.018474

94539

367.018474

2.8

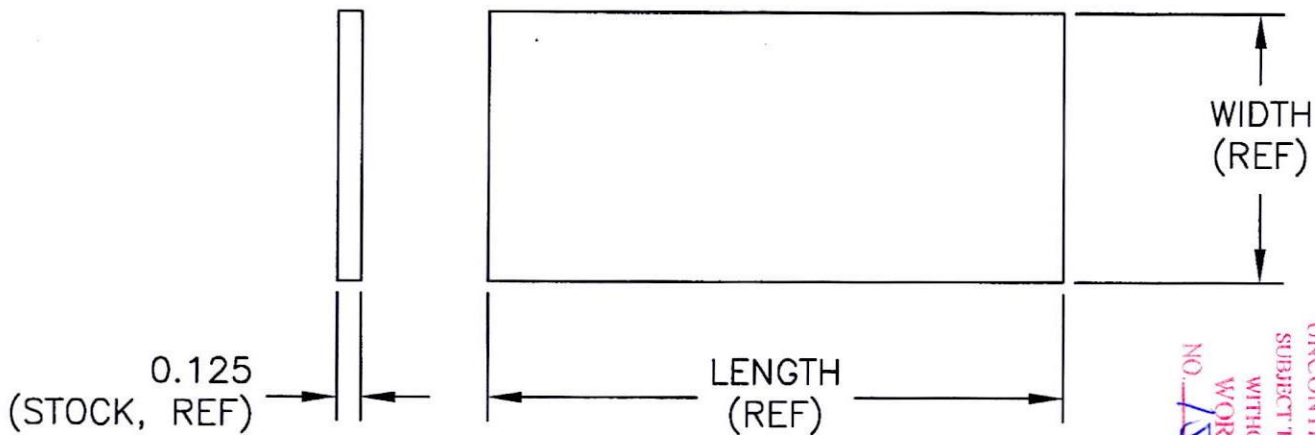
DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07	TITLE RUBBER CUSHION		SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED

07.02.14 *[Signature]*

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH
LENGTH

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 150885405
16-09-09

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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